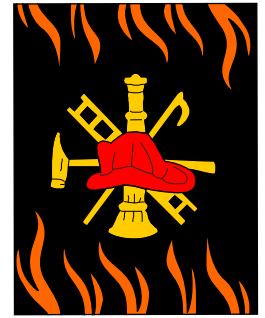
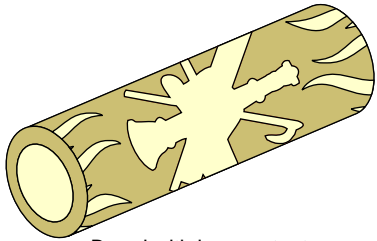


# Fireman Inlay Kit Instructions

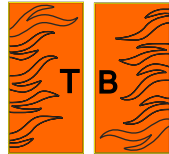


## Kit components

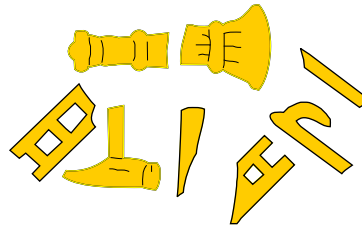
- 1: 1 x Barrel with laser cutout
- 2: 9 x Laser cut inlay pieces
- 3: 2 x Orange Squares with flame cutout pieces



Barrel with laser cutout



Flame Cutouts



Fireman Emblem Inlays



Fireman Helmet Inlays

### Step 1:

Remove all components from the plastic bag and place on a clean work surface. Please note that the components are small and you can loose them quite easily.

### Step 2:

Take the barrel with the laser cutout and slide the brass tube(27/64) into it. **Please do not use any glue** at this stage, this is only to assist you with the assembly process.

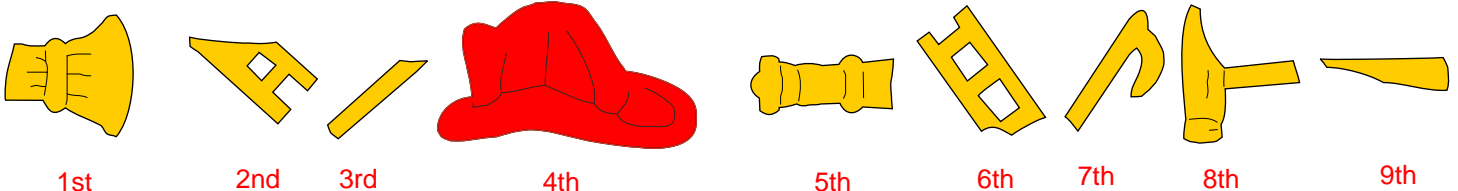
### Step 3:

Take the Barrel with Laser cutouts and place first section as per Illustration. **It is important to place the pieces in a specified order.** Now place inlay piece number two follow with piece number 3 and keep placing the pieces until all the inlay pieces are in place, Use a rubber band or masking tape to keep everything into place while placing the last remaining pieces.

### Step 4:

Remove the flames from the square cutouts but please note that they are numbered "B" for Bottom & "T" for Top - that is where the flames for that section will be placed. Please do not mix the T & B flames, they will not fit correctly.

Please see Illustration for the placement order



1st                      2nd                      3rd                      4th                      5th                      6th                      7th                      8th                      9th

## Step 5

Remove the brass tube and put a small drop of thin CA on each inserted part. Try to keep the CA glue to the edges of the inlaid pieces so you can fill the laser cut lines with dark wood dust for contrast before you finish the pen.

## Step 6

Now you can trim / cut / sand the barrel to size and glue the brass tube into the barrel with a glue of your choice and please give it enough time to dry before turning the barrel into shape. Try to sand the barrel round and smooth before you use a skew or any other tool to finish your pen. Keep filling the detail lines with black wood dust while turning.

Part of the flames will be trimmed off to get to the correct length, please be careful when you trim the edges they are very fragile at this point and make sure that there is ample glue to hold the pieces in place.

