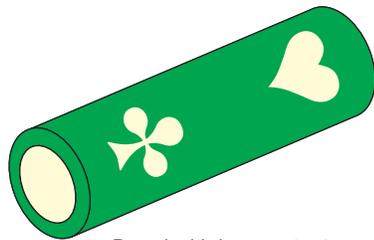


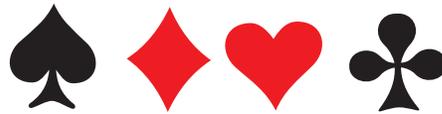
Poker inlay Kit Instructions

Kit components

- 1: 1 x Color/Natural Stabilized Barrel with laser cutouts
- 2: 4 x Stabilized Maple Wood inlay pieces



Barrel with laser cutouts



laser Inlay cutouts

Step 1:

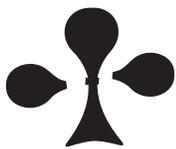
Remove all components from the plastic bag and place on a clean work surface. Please note that the components are small and you can loose them quite easily. The parts are also fragile and should be handled with care.

Step 2:

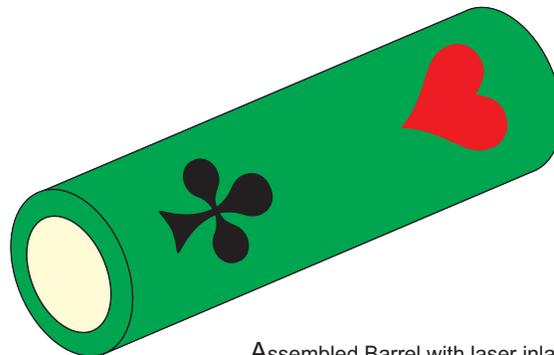
Take the barrel with the laser cutout and slide the brass tube(27/64) into it. **Please do not use any glue** at this stage, this is only to assist you with the assembly process.

Step 3:

Take the Pokerl laser Kit Barrel and start pressing the pieces into their corresponding openings.
The two side leaves on the club needs to be broken off to make if fit.
Once the all the parts are in place you can use a small piece of wood/penblank to push it completely into position.



Broken club leaves



Assembled Barrel with laser inlays

Step 4:

After all the inlay pieces are in place **REMOVE THE BRASS TUBE** from the barrel and then use small amounts of thin CA glue to secure all the pieces into place. Please **do not** soak the whole inlay with thin CA, try to keep the glue to the outer edges of each inlay piece and not in the laser detail lines which will be filled with black dust while turning and finishing the pen.

Step 5:

Cut the barrel to length but **do not use a Barrel trimmer** it will destroy/break the barrel and all your hard work. Use a disk sander or any other method that will not destroy your blank. Now you can glue the brass tube into place with a glue of your choice and let it dry completely before turning the blank.

It is important to sand the barrel smooth before you are going to use a skew or any other turning tools.

Good luck and if you have any questions please do not hesitate to contact me by email or phone. info@lazerlinez.com Tel: 770 891 2301