Peachtree Woodworking Supply Fine Woodworking Accessories 22" Miter Fence

Miter Saw Extension Kit

The Miter Saw Extension Kit can be mounted to the fence face of most popular Miter/Chop Saws. The direction you place the 22" miter fence on your saw depends on the bolt placement on your original fence. It typically is either 13/16" from the saw fence base or it is $1\frac{1}{2}$ " from the saw fence base. Figure 1 shows the mounting up or at the $1\frac{1}{2}$ "height. Figure 2 shows the mounting low or at the 13/16" height.

Mounting Instructions

1. Determine the proper drilling locations as shown in Figure 1 and Figure 2 depending on the height and spacing of your Saw Fence (T-Slot up or T-Slot down).

2. Measure and place a mark 2" and 6" from the outside edge of both fence sections 1 mounting the fence with the mounting T-Slot up or 13/16" up from the miter saw table for the mounting T-Slot down.

Note: Insure the are no casting ribs other obstructions on the back of the fence at these locations, if so adjust left or right so that there will be a flat spot for the locking knob to tighten against the fence back.

3. Drill a 1/4" hole through the saw fence on each mark.

4. Insert a 1/4" bolt through the fence at each hole with the bolt hex head facing out. Install a locking knob on each bolt from the back side of the fence. Tighten the locking knob leaving approx. 1/4" of bolt thread showing to the front of the fence.

5.Slide the Miter-T-Fence sections mounting T-Slot over the 1/4" hex heads of the bolts until the fence is positioned properly the tighten locking knobs to secure the Miter-T-Fence.

!!! Warning!!!

Check to insure that the Miter Saw Blade will not contact either the left or right Miter-T-Fece sections or the steel extender bar before operating the saw.



Peachtree 22" Miter Fence



Miter-T-Fence

Mounting Instructions

Miter-T-Fence will improve the accuracy of your miter cuts and provides support close to the blade to eliminate tear out. Designed to bolt on your existing miter gauge. Our Miter-T-Fence TM Increases yourface of the miter gauge to 2 5/16" high by 22" longwith built in extension bar witch increases capacitiesup to 36" in length for reparative cuts. Made fromprecision extruded aluminum with smooth anodized coating for long life and easy adjustments.

Mounting Methods Method One: (see Figure 1)

1.Cut a block of wood ³/₄" thick and 2¹/₄" high and
4" longer than the face of your miter gauge.
2. Drill two ¹/₄" holes in your mounting block 1¹/₂" from the bottom and 1" in from either end.

3. Mark a center line on the board and on the miter gauge face and line the two up mounting the board to the miter gauge with wood screws. (Note: Because miter gauges vary in thickness screws are not included.)

4. Slide the two ¼' hex bolts in the T-Slot in the back of the Miter-T-Fence TM and through the two holes in the mounting block and lock in place with two knobs or wing nuts.

Method Two: (see Figure 2)

1. Find and mark the center of your miter gauge face

2. Measure and mark one inch from the left of the center and 1" from the right of center and $1\frac{1}{2}$ " up from the bottom of the miter gauge face.

3. Drill a 1/4" hole on each of those marks

4. Slide the two ¼"hex bolts in the T-Slot in the back of the Miter-T-Fence and through the two holes you drilled in the miter gauge face and lock in place with two knobs or wing nuts.





