

PRECISION ADJUSTABLE FENCE for drill press tables

Version 1.0

Safety First



Disconnect saw from power source before fitting or removing insert.



Always wear proper ear protection when working with machinery.



Use caution when handling sharp objects (saw blades, router bits, drill bits and so on). Use protective gloves whenever possible.



Always wear proper eye protection when working with machinery and tools.

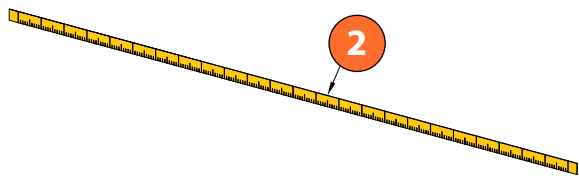


Always wear proper respiratory protection when working near airborne dust particles.

Please read and fully understand any and all safety materials that came with your power tools or machinery before operation. Always follow all safety guidelines set in place by the power tool or machine manufacturer.

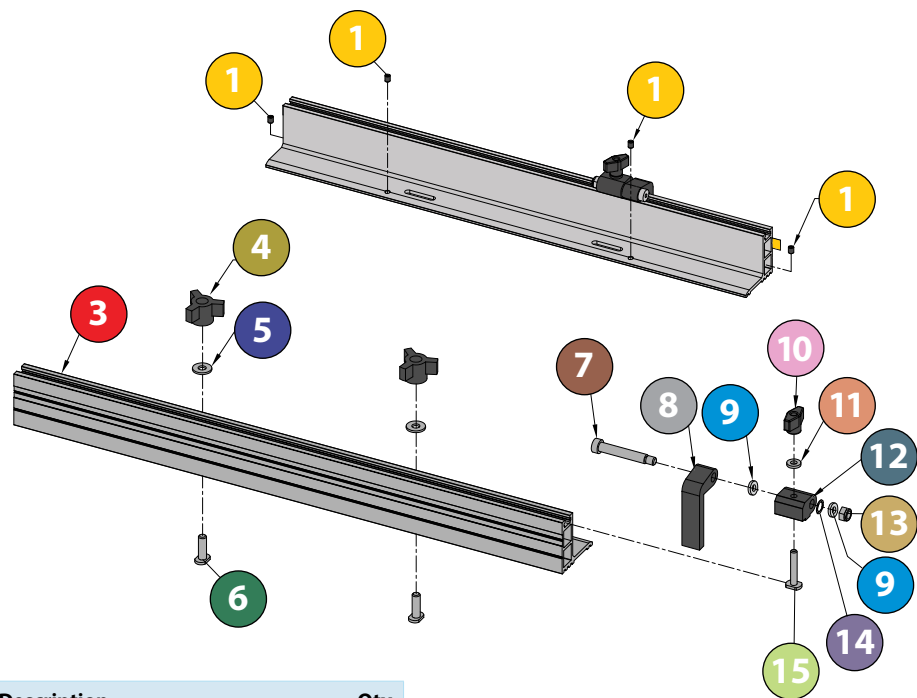


PRECISION FENCE ASSEMBLY



SOME ASSEMBLY REQUIRED

Follow this exploded view drawing to assemble the drill press table as needed



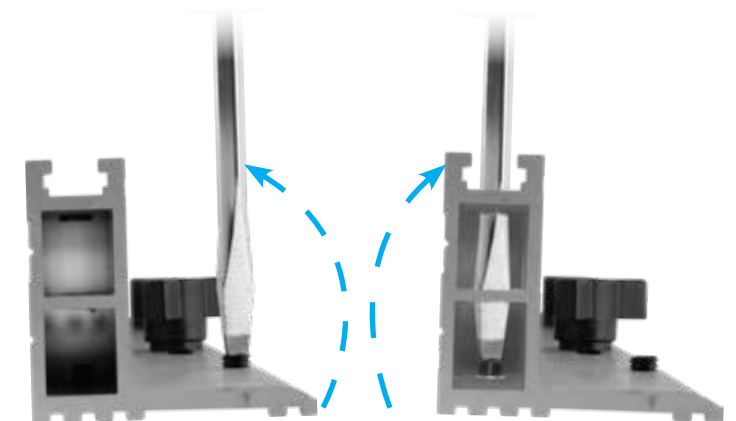
No.	Description	Qty
1	Fence Leveling Set Screw	4
2	24" Sticky Back Measuring Tape	1
3	Precision Aluminum Extruded Fence	1
4	5/16"x18 Threaded Knob	2
5	5/16" Washer	2
6	5/16"x18 T-Bolt	2
7	Threaded Axle	1
8	Flip Stop	1

No.	Description	Qty
9	Plastic Washer	2
10	T-Knob	1
11	Washer	1
12	Flip Stop Body	1
13	Wavy Lock Washer	1
14	Lock Nut	1
15	T-Bolt	1

FULLY ADJUSTABLE FENCE

Rotate the two set screws on the back of the fence to tip the fence forward

Rotate the two set screws on the front of the fence to tip the fence back



Once installed, the aluminum fence can be adjusted for squareness if needed simply by rotating two of the four set screws with a screwdriver as shown above. This eliminates the need for using those tough to find shims.

HOW TO USE THE FLIP STOP



The convenient flip stop is designed to make repetitive and accurate drilling much easier. Simply insert the flip stop into the top track of the fence. Then line the flip stop up to the mark you need it to be placed and secure with the t-knob. Once the stop is positioned and secured, this will allow you to drill a hole at the exactly same location on different boards or you can move the stop to where ever you need it along the entire length of the fence.