

Band Saw Tire Installation

- Unplug your electrical connections.
- Remove wheels from machine.
- The wheels should be at room temperature. If you are balancing wheels it should be done at this time. Clean wheels of all old glue and tire fragments.
- The tires are undersized and will require being stretched onto the band saw wheel. If this cannot be done with the tires at room temperature, you can place the tires in HOT water (140°). Add 6 to 10 drops of liquid soap for lubrication. Let the tires soak for about 15 minutes. Use tongs to remove tires.
- Using Gloves to handle hot tires, place the weld of the tire onto the wheel and begin stretching the tire onto the wheel

- in both directions. You may need to use clamps to hold the tire in place. If necessary, use a screwdriver or other flat object to pry tire over the wheel. Make any needed adjustments to the position of the tire while it is still hot.
- If you think the tires are not evenly stretched around the wheel, you can insert a dowel or round screwdriver under the tire and rotate it around the wheel. This will allow the stretch to even out and center tire on the wheel.
 - Allow the tires and wheels to cool for at least 6 hours before using.

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