

# Drill Press Laser Drilling Guide

No more guessing if you've hit the center point! Our column-mounted Drill Press Laser Guide is designed to pinpoint the exact location of contact for your drill bit. Two fully adjustable lasers line up with drill bit using a special alignment pin which is included. Cross point laser position remains exactly on the drill arbor center through entire drilling process no matter where you set your table height. The lasers are visible in any lighting condition. The drill press laser guide mounts on to most any bench and stationary drill press.

## Drill Press Laser Installation (Make sure battery is installed):



**1**  
Attach Unit to Drill Press as far up on the column as possible with the appropriate steel column clamp. Cover one of the lasers with a piece of masking tape.



**2**  
Install the alignment pin into chuck (with the center line facing column) and turn on laser. One laser should appear as shown in photo.



**3**  
Adjust the top knob and bottom dial on the laser unit until the single laser lines up with the center line of the alignment pin.

*Note: Top knob moves the laser(s) left or right, loosening the set screws on the bottom dial adjusts the laser(s) vertically to the center line. See figures 1 and 2 Below*



**4**  
Remove tape from first laser. Place a piece of tape on the second laser, and adjust knob & dial until the second laser is aligned with the center line on the alignment pin.  
*See figures 1 and 2*



**5**  
Remove tape and you should have two lasers criss-crossing directly under the tip of the alignment pin.



**6**  
Remove alignment pin, install the desired drill bit and begin drilling.

*Note: If you raise and lower the alignment pin, or drill bit, the lasers should stay aligned.*

### Included with this package:

- 1ea. Drill press laser guide
- 1ea. 4" steel clamp
- 1ea. 6" steel clamp
- 1ea. Alignment pin
- 1ea. Hex key wrench
- 1ea. 9-volt battery

1st - Adjust the bottom dial vertically so the laser lines up parallel to the pin.



fig.1

2nd - Adjust the Top knob left or right to align laser with the center line on pin



fig.2

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Laser Drilling Guide



Made in China