

# Bessey Maxi Clamps

## Basic use instructions

Use the Bessey Maxis for planing, sanding, carving, and routing on edges or surfaces. The maximum jaw opening can go up to the length of your longest clamp (K-body or pipe clamp). The Maxi provides great portability and can be quickly, easily and securely mounted or removed on virtually any work surface from the everyday workbench to your truck's tailgate.

### Step 1



Secure the two Maxi clamps to your benchtop or table top. Have the two clamp harnesses positioned on the top side of Maxi Clamp as shown in photo above.

### Step 2



Remove the foot clip from your K-Body clamp. Push the steel bar of the clamp into the harness as shown above (left). Now place the head of the K-body clamp onto the steel hooks on the other Maxi clamp. Note you may have to loosen and adjust Maxi clamps for a proper fit.

### Step 3



Secure the outer position knobs on both Maxi clamps and you are now ready to use your K-Body parallel clamp for sanding, planing, carving and more.

### Step 4



Secure the two Maxi clamps to your benchtop or table top. Have the two clamp harnesses positioned on the top side of Maxi Clamp as shown in photo above.

### Step 5



Remove one of the screws from the harness clips on each of the Maxi Clamps. Rotate clip out of the way, and set pipe clamp onto the harnesses. Rotate the clips back over the top of the pipe and secure as shown in photo above.

### Step 6



Secure the outer position knobs on both clamps and you are ready to use your pipe clamps for sanding, planing, carving and more.

## **Warning**

When using the Bessey K-Body Maxis, you must observe the instructions on the reverse side.

Clamping tools are not suitable for lifting, pulling or carrying purposes. They must be tightened only by hand, without any additional aid or pressure. Mis-use may result in personal injury or property damage.

Please note: this Company will no longer accept any claims, either civil or criminal or, in particular, any product liability claims for personal injury or property damage if you fail to observe our directions for use and warning instructions.

## **Safety Precautions**

Before using this equipment for the first time, you must read the directions carefully. No clamping tools other than those specified may be used.

The Bessey K-Body Maxis consist of two separate "C" clamp fixtures, which include mounts for attaching either a Bessey K-Body clamp or a 3/4" pipe clamp.

The Maxis must be mounted to a work top which is secure against tilting. When working on clamped workpieces, the workpiece must be supported against the direction from which processing force will be applied.

## **Caution**

Use the K-body Maxis on a secure worktop only. If the Maxis shifts or tilts, the user may sustain injury.

C-Clamps and all wing nuts must be secure before use, otherwise the workpiece may move and cause injury.

The workpiece must be supported against the direction of processing force, otherwise it may move, slowly or suddenly and the user may sustain injury.