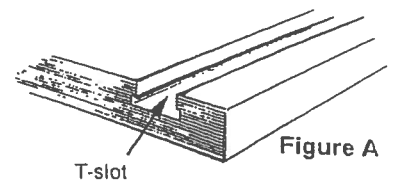
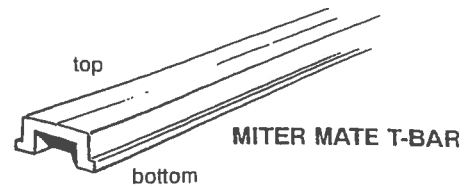


Instructions for Mounting & Using MITER MATE T-BAR™

Miter Mate T-Bar is designed to fit our Mitre-T-Track or a standard 3/4 x 3/8 miter slot, with T-slot (see Figure A) or without T-slot. Made from precision extruded aluminum with a durable Anodized coating for long life and smooth operation.

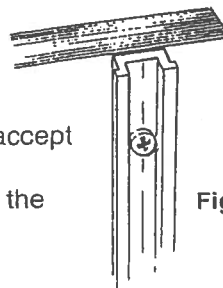
Use the Miter Mate T-Bar for building sliding or stationary jigs for your router table, band saw, shaper or table saw. Miter Mate T-Bar will not swell or warp like wood guide bars do. Made in USA.



MOUNTING MITER MATE T-BAR TO A BOARD

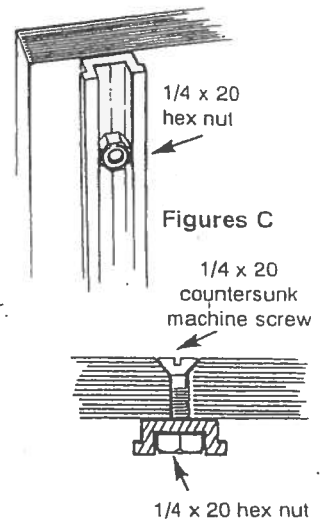
Method One:

1. Drill Miter Mate T-Bar every 4" to 5" with a high speed drill bit to accept #6 pan head screws.
2. Fasten to the board with pan head screws from the under side of the Miter Mate T-Bar. See Figure B.



Method Two:

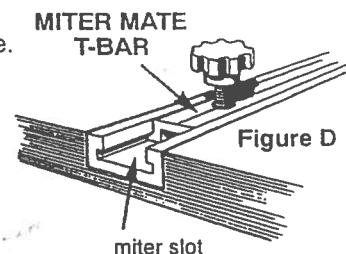
1. The under side of the Miter Mate T-Bar is designed to work with a standard 1/4 x 20 tpi hex bolt or nut.
2. Drill 1/4" hole in the center of the Miter Mate T-Bar approx. every 4" to 5".
3. Drill matching 1/4" holes thru the item you wish to mount the Miter Mate T-Bar to. Be sure to counter sink head flush with top.
4. Insert a 1/4 x 20 tpi screw from the top and a hex nut on the bottom of the Miter Mate T-Bar.
5. Make sure bolt is not so long that it hits the bottom of miter channel. See Figures C.



LOCKING THE MITER MATE T-BAR IN PLACE

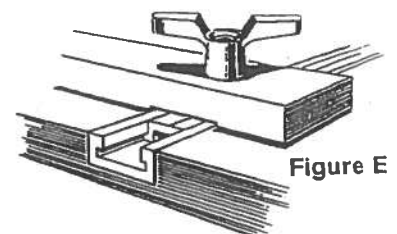
Method One:

1. Drill a 1/4" hole in the center of Miter Mate T-Bar.
2. Place hex nut in bottom of Miter Mate T-Bar and line up with 1/4" hole.
3. Insert a 1/4 x 20 tpi stud knob from the top thru Miter Mate and thread into the hex nut.
4. As you turn the knob the post will contact the bottom of the miter slot and lock the Miter Mate T-Bar in place. See Figure D.



Method Two:

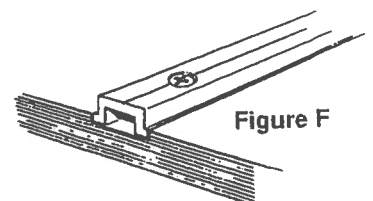
1. Drill a 1/4" hole in the center of Miter Mate T-Bar.
2. Drill matching hole in item you wish to lock to table.
3. On the under side of the item you wish to lock to table you must offset any area that comes in contact with Miter Mate T-Bar by a 1/8". See Figure E.
4. Insert 1/4 x 20 tpi hex bolt from under side and lock in place with thru hole knob on top. See Figure E.



USING THE MITER MATE T-BAR IN A MITER SLOT WITHOUT T-SLOT

NOTE: To be used only as a guide bar

1. You must cut a 7/8" x 5/32" deep dado in the under side of the board you wish to use for the jig you are building.
2. Then drill and counter sink the Miter Mate T-Bar on the topside every 4" and fasten it to your jig. See Figure F.



NOTE: Be sure the tabs on the Miter Mate T-Bar are flush with the bottom of board.

