

# Steady Rest Assembly Instructions

Letter	Part	Qty
A	Upright Arms	2
B	1/4" x 5/8" Screw	4
C	Base	1
D	1/4" Lock Nut	4
E	Large Washer	4
F	Wheel Support Arms	2
G	Black PVC Washer	2
H	Black Metal Washer	2
I	1/4" x 7/8" Black Screw	4
J	Black Metal Washer	4
K	1/4" Round Knobs	4
L	Ball Bearing Wheels	3
M	5/16" x 1-1/4" Screw	2
N	Black Metal Washer	3
O	5/16" Lock Nut	3
P	Upper Bridge Support	1
Q	PVC Washer	2
R	5/16" x 1-1/2" Screw	1
S	5/16" Nut	1
T	3/8" Round Knob	1
U	3/8" x 1-1/2" Screw	1
V	Black Metal Washer	1
W	3/8" Locking Plate	1

## Caution:

Read and follow all safety rules and operating instructions before using products. Please be sure to ALWAYS turn off and unplug your power tools such as your lathe before making any changes or adjustments. ALWAYS wear safety glasses when operating power tools.

